

reduces the erosion of the cutter blade but also increases the working life of the tool. Because of this the tool is particularly suitable for high-speed machining, since it has reduced weight and the cooling of the blade edges is increased at high speeds of rotation.

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*ne* Please amend the paragraph at page 6, lines 19-21 to read as follows:

The cutter blade 8 according to Figure 1 is provided with a ~~wear-resistant~~ non-cutting blade edge 12 on the leading flat side 11 viewed in the direction of advance 9, at a right angle to the flat side 11 when a simple punched part is used. In this case the blade thickness can be comparatively small.